

Date: Tuesday, 11/13/2007 1:33:00 PM
 User: Kim Johnston

Process Sheet

SPKJ

47

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : CABIN DOOR ROLLER KIT, RH
 Job Number : 35679-1
 Estimate Number : 10289
 P.O. Number :
 This Issue : 11/13/2007 S.O. No.
 Prsht Rev. : NC Part Number : D412698012
 First Issue : 11 Type MACHINED PARTS Drawing Number : N/A
 Previous Run : 34502 Drawing Revision : N/A
 Written By :
 Checked & Approved By :
 Comment : Est Rev 3 04.02.26 Change Qty of D3121-141 & remove
 D3121-115 from Step 1,3 KJ/DS

Additional Product

Job Number:



Seq. # Machine Or Operation: Description:

1.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-698-012 CHG003

05/01/20 07.11.21

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

D3121141

Bracket Assembly



Comment: Qty.: 3.0000 Each(s)/Unit Total: 6.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
 3 D3121-141 Bracket Assembly B34512

4.0

D3121144

Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
 1 D3121-144 Bracket Assembly B34512

5.0

D3137043

Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
 1 D3137-043 Bracket Assembly B3730

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN DOOR ROLLER KIT, RH

Job Number: 35679

Part Number: D412698012

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

D3183044

Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3183-044

Bracket Assembly

36400

AS 8/1/21

7.0

D31991

Bracket



Comment: Qty.: 9.0000 Each(s)/Unit Total: 18.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

9 D3199-1

Bracket

34515

AS

8.0

D32021

Cover



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3202-1

Cover

35005

AS 08/01/07

(X2)

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

AS 08/01/22 (X1)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-698-012

Location:

B

AS 08/01/23 (X1)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08.01.23 AS

Job Completion



2008/11/23

W